



AN ISO 9001 : 2015
CERTIFIED COMPANY

BONNA-FLEX®

CURVED JAW COUPLINGS

TYPE - GR / BRRJ



CATALOGUE NO. C2-GR/BRRJ- NO 11

Manufacturer & Exporter :

BONNA-FLEX Industries Private Limited





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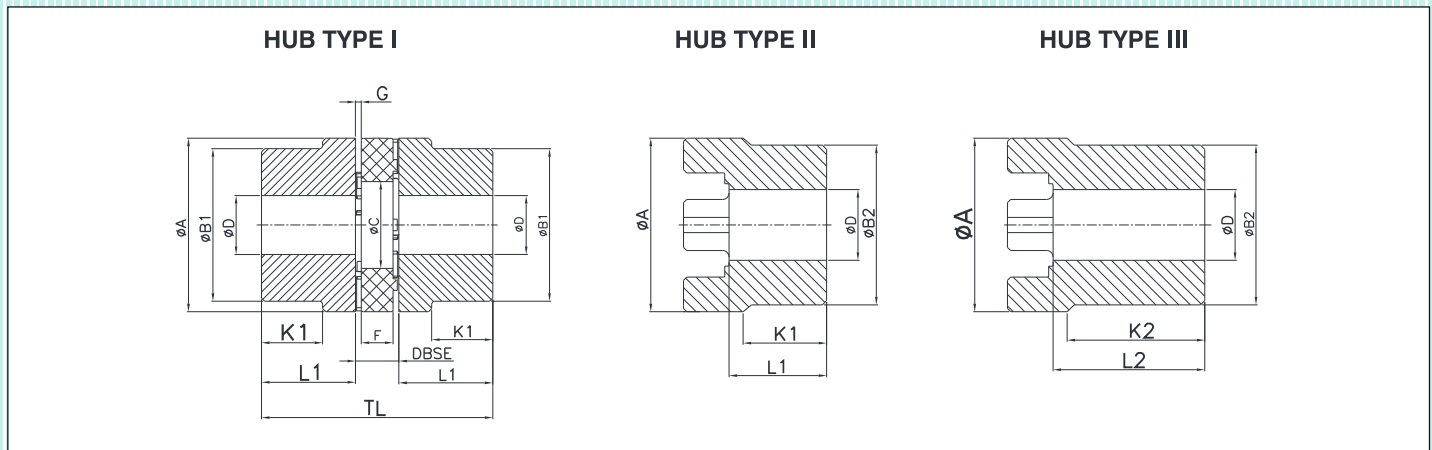
BONNA-FLEX™

◆ **Features :**

- Well balanced design
- Longer life-lesser maintenance
- Fail-Safe design

◆ **Technical Details**

- Rated torque ranges from 18 Nm to 65 Nm
- Rated power from 0.18 kW to 0.65 kW
- Max Speed 10600 rpm to 14000 rpm



TECHNICAL DATA

BRRJ - ALUMINIMUM (AL)*

Coupling Size	Coupling Type	kW @ 100 rpm		Torque Nm Red	Max. Speed RPM	Bore - Ø D			DIMENSIONS (mm)												# Assembly	
		Red	Yellow			PB	Min.	Max.	ØA	ØB1	ØB2	ØC	DBSE min.	F	L1	L2	G	TL	K1	K2	Weight (Kg.)	M.I. (Kg.m²)
19	I	0.18	0.1	18	14000	0	6	19	41	32	-	18	16	12	25	-	2	66	20	-	0.11	2.3 X 10 ⁻⁵
	II						19	24		-	41										0.14	4.3 X 10 ⁻⁵
24	I	0.65	0.35	62	10600		9	28	56	40	-	27	18	14	30	-	2	78	24	-	0.24	9 X 10 ⁻⁵
	II						22	28		-	56										0.34	19 X 10 ⁻⁵
28	I	1.75	0.95	167	8500		10	38	66	48	-	30	20	15	35	-	2.5	90	28	-	0.39	20X 10 ⁻⁵
	II						28	38		-	66										0.54	42 X 10 ⁻⁵
BRRJ-CAST IRON (CI)*																						
38	I	3.47	1.9	332	7100	10	12	40	80	66	-	38	24	18	45	-	3	114	37	-	2.00	1.85 X 10 ⁻³
	II							48		-	78										2.40	2.45 X 10 ⁻³
	III							45		-	75				3.60	3.72 X 10 ⁻³						
42	I	4.99	2.65	477	6000	12	14	45	95	75	-	46	26	20	50	-	3	126	40	-	3.20	4.1 X 10 ⁻³
	II							55		-	94										3.80	5.9 X 10 ⁻³
	III							55		-	94				5.50	8.54 X 10 ⁻³						
48	I	5.49	3.1	524	5600	13	15	52	105	85	-	51	28	21	56	-	3.5	140	45	-	4.96	7.4 X 10 ⁻³
	II							62		-	104										5.45	9.9 X 10 ⁻³
	III							62		-	104				7.51	13.6 X 10 ⁻³						
55	I	7.27	4.1	694	4750	18	20	60	120	98	-	60	30	22	65	-	4	160	52	-	6.60	12.3 X 10 ⁻³
	II							74		-	118										7.50	17.3 X 10 ⁻³
	III							74		-	118				10.20	23.7X 10 ⁻³						
65	I	10.19	6.25	973	4250	20	22	70	135	115	-	68	35	26	75	-	4.5	185	61	-	10.10	24.5 X 10 ⁻³
	II							80		-	133										11.50	27.8 X 10 ⁻³
	III							80		-	133				15.00	36.3 X 10 ⁻³						
75	I	20.73	12.8	1980	3550	28	30	95	160	135	-	80	40	30	85	-	5	210	69	-	16.00	54 X 10 ⁻³
	II							95		-	158										18.20	61.4 X 10 ⁻³
	III							95		-	158				21.20	71.5 X 10 ⁻³						
90	I	36.89	24	3523	2800	38	40	97	200	160	-	100	45	34	100	-	5.5	245	81	-	27.50	138 X 10 ⁻³
	II							110		-	198										36.30	182 X 10 ⁻³
	III							110		-	198				44.80	225 X 10 ⁻³						

Weight & Moment of Inertia (M.I.) of coupling assembly refer to maximum finish bore without keyway.

* Alternative hub material available on request - Steel (Sizes 19 to 90) , S. G. Iron (Sizes 38 to 90).



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Selection Procedure:

1. Determine Application Nominal Torque (Nm)
 $T_{nom} (Nm) = (kw \times 9550/rpm)$
2. Calculate application service factor using following charts - Total service factor (SF) will be
 $SF = SF1 \times SF2 \times SF3$
3. Calculate Application Maximum Torque (Tmax)
 $T_{max} = T_{nom} \times SF (Nm)$
4. Select the proper spider showing T_{nom} greater than application nominal torque. Then select spider showing T_{max} greater than application maximum torque. Select the higher of two.
5. Ensure that application rpm and max. bore requirements are less than or equal to selected coupling max. rpm and max. bore size otherwise select next size coupling.

For SF1, SF2, SF3 refer chart.

SF1 - Application Service Factor

Driven Machine / Example	Electric Motors	Prime Motor	
		4 Cylinder or more	Less than 4 Cylinder
a. Uniform operation, no shocks.	1.5	2.0	2.5
b. Irregular operation, light shocks.	2.0	2.5	3.0
c. Irregular operation, medium shocks.	2.5	3.0	3.5
D. Irregular operation, heavy shocks.	3.0	3.5	4.0

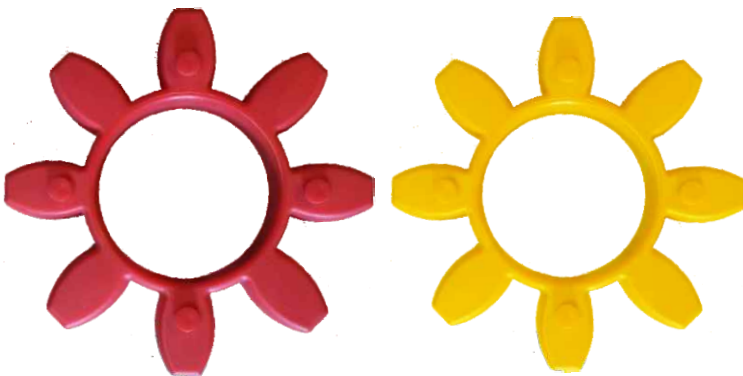
SF2 - Application Service Factor for Temperature

Temperature Range °C	< 30°C	30°C - 70°C	> 70°C
SF2	1.0	1.5	2.0

SF3 - Application Service Factor for starting frequency

Starting frequency cycles / hour	< 100	100 - 500	> 500
SF3	1.0	1.5	2.0

SPIDER



TECHNICAL DATA - Polyurethane Spiders

Spider Size	Red (Std.)		Yellow	
	T _{nom} (Nm)	T _{max} (Nm)	T _{nom} (Nm)	T _{max} (Nm)
19	17	34	10	20
24	60	120	35	70
28	160	320	95	190
38	325	650	190	380
42	450	900	265	530
48	525	1050	310	620
55	685	1370	410	820
65	940	1880	625	1250
75	1920	3840	1280	2560
90	3600	7200	2400	4800
Hardness	95 Shore A		92 Shore A	
Temperature	- 40°C to 90°C			

MISALIGNMENT DATA

Size	19	24	28	38	42	48	55	65	75	90
Maximum axial displacement (mm)	1.6	1.8	2.0	2.2	2.3	3.0	3.0	3.5	3.5	4.5
Maximum radial misalignment (mm)	0.15	0.20	0.20	0.25	0.30	0.35	0.35	0.40	0.45	0.50
Maximum angular misalignment (Deg.)	0.80	0.80	0.80	0.90	0.90	1.0	1.0	1.0	1.1	1.1

ORDER SEQUENCE	Coupling Size	Hub Type (Driver / Driven)	Finish Bore (Driver / Driven)	Spider Type	Hub Material
Example	RRJ-55	I / II	40 / 60	Red	CI

◆ All dimensions are in mm unless otherwise specified.

Capabilities

- Bonnaflex has the upper age advantage with in house Foundry Division and Phosphanting plant equipped with latest technology machines.
- Machining Workshop with CNC, VMC, Grinding, Milling and Gear Shaper Machines to meet delivery on time, Everytime.
- We are just in time approach company with a wide range of the products and dealer network across the india.
- A well experienced and qualified team of the experts who ever ready to assist our customer for analysis and evaluation to save power, enhanced product life and quality surface finish.

Quality

- Since 1966 years unmatched history to supply quality products to our customer. Customer satisfaction is our motto and we facilitate customized pulleys and flexible couplings.
- Calibrated Dynamic Balancing for each article to reduce vibrations and improve bearing life and machine life.



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Manufacturer & Exporter :

BONNA-FLEX Industries Private Limited



BONNA-FLEX®

C/o **HASMUHLAL & BROTHERS**

Mfg. : Shaft Lock Taper Bush Pulley, Couplings & All Type of Transmission Products